CL	A	II	MS

1

2 A shoe for use on the end of a work string within a 3 well bore, the shoe comprising a generally 4 cylindrical body having a first end adapted for 5 connection to the work string and a second end б including a nose portion; the nose portion including 7 a rounded head distal to the body for advancement 8 through the well bore; the body having thereupon a 9 reaming portion located behind the nose portion 10 wherein the reaming portion comprises a plurality of 11 raised members, each pair of raised members being 12 mounted oppositely, in parallel and longitudinally 13 along the body, wherein each adjacent pair of members 14 provides a funnel for collecting approaching debris 15 and a channel for grinding the debris. 16

17

18 2. A shoe as claimed in Claim 1 wherein the reaming
19 members are elongate and continuous.

20

21 3. A shoe as claimed in Claim 1 or Claim 2 wherein the 22 reaming members are teardrop shaped.

23

4. A shoe as claimed in any preceding Claim wherein the funnel comprises diverging edges of adjacent reaming members.

27

28 5. A shoe as claimed in any preceding Claim wherein the 29 channel provided between each pair of members 30 converges from the nose portion along the reaming 31 portion.

32

32

A shoe as claimed in any preceding Claim wherein the nose portion is eccentric to aid the passage of the 2 shoe through the well bore. 3 A shoe as claimed in any preceding Claim wherein the 5 nose portion includes one or more ports. 6 A shoe as claimed in any preceding Claim wherein the 8 nose portion includes a plurality of blades extending 9 from the end of the nose towards the reaming portion. 10 11 A shoe as claimed in Claim 8 wherein the blades 12 include a cutting surface to assist in breaking 13 through bridges. 14 15 10. A shoe as claimed in any preceding Claim wherein the 16 shoe further comprises a gauge portion located 17 furthest from the nose portion. 18 19 11. A shoe as claimed in Claim 10 wherein the gauge 20 portion is a stabiliser. 21 22 12. A shoe as claimed in Claim 10 or Claim 11 wherein the 23 gauge portion comprises a plurality of elongate 24 blades. 25 26 13. A shoe as claimed in Claim 12 wherein the elongate 27 blades are arranged helically along the body. 28 . 29 14. A shoe as claimed in any preceding Claim wherein the 30 shoe is constructed from a combination of relatively 31 hard and relatively soft materials.

WO 2005/083226 PCT/GB2005/000661

. 18

1	15.	A shoe for use on the end of a work string within a
2	•	well bore, the shoe comprising a generally
3		cylindrical body having a first end adapted for
4		connection to the work string and a second end
5		including a nose portion; the nose portion including
6		a rounded head distal to the body for advancement
7		through the well bore and a plurality of blades
8		extending from the head towards the body; the body
9	•	having thereupon a reaming portion located behind the
10		nose portion wherein the reaming portion comprises a
11	-	plurality of discrete raised members to ream the
12		bore.
13		
14	16.	A shoe as claimed in Claims 15 wherein the blades
15	•	include a cutting surface to assist in breaking
16	•	through bridges.
17		
18	17.	A shoe as claimed in Claim 15 or Claim 16 wherein the
19		raised members are arranged to be mounted oppositely,
20		in parallel and longitudinally along the body,
21		wherein each adjacent pair of members provides a
22		funnel for collecting approaching debris and a
23		channel for grinding the debris.
24		
25	18.	A shoe as claimed in any one of Claims 15 to 17
26		wherein the raised members are elongate and
27		continuous.
28		
29	19.	A shoe as claimed in any one of Claims 15 to 18
30	•	wherein the reaming members are teardrop shaped.
31	•	

1	20.	A shoe as claimed in any one of Claims 17 to 18
2		wherein the funnel comprises diverging edges of
3		adjacent reaming members.
4		
5	21.	A shoe as claimed in any one of Claims 17 to 20
6		wherein the channel provided between each pair of
7		members converges from the nose portion along the
8		reaming portion.
9		
10	22.	A shoe as claimed in any one of Claims 15 to 21
11		wherein the nose portion includes one or more ports.
12		
13	23.	A shoe as claimed in any one of Claims 15 to 22
14		wherein the shoe further comprises a gauge portion
15		located furthest from the nose portion.
16		and the groups the groups
17	24.	A shoe as claimed in Claim 23 wherein the gauge
18		portion is a stabiliser.
19		
20	25.	A shoe as claimed in Claim 23 or Claim 24 wherein the
21		gauge portion comprises a plurality of elongate
22		blades.
23		A shoe as claimed in Claim 25 wherein the elongate
24	26	blades are arranged helically along the body.
25		blades are arranged hericarry drong one bear
26		. A shoe as claimed in any one of Claims 15 to 26
27	27	wherein the shoe is constructed from a combination of
28		relatively hard and relatively soft materials.
29		retactivety hard and retactively the